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L1
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L3
ΑN
    2009:798828 CAPLUS
DN
    151:108488
    Process for the preparation of clopidogrel bisulfate crystal form I
ΤТ
    Salunke, Sanjukumar; Paul, Aniruddha; Nair, Raji; Kintali, Ramana Venkata
IN
    Sandoz A.-G., Switz.
PA
    PCT Int. Appl., 24pp.
SO
    CODEN: PIXXD2
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    Patent
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    English
FAN.CNT 1
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                                         WO 2008-EP66866
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ΙT
    120202-66-6
    RL: PRP (Properties); THU (Therapeutic use); BIOL (Biological study); USES
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    2008:944010 CAPLUS
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    149:231801
    Process for preparation of crystalline clopidogrel hydrogen sulfate Form I
ΤI
ΙN
    Kumar, Ashok; Bhayani, Priti Jayesh; Doshi, Vaibhav Chinubhai; Saxena,
    Ashvini; Pathak, Gunjan Pramod; Abhyankar, Rashmi; Manavalan, Sarvanan;
    Purohit, Mukesh; Parihar, Santosh
    Ipca Laboratories Limited, India
PA
    PCT Int. Appl., 32pp.
    CODEN: PIXXD2
DT
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LA
    English
FAN.CNT 2
                   KIND DATE APPLICATION NO. DATE
    PATENT NO.
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        (improved process for preparation of crystalline clopidogrel bisulfate
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    2008:816030 CAPLUS
ΑN
    149:128810
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TΙ
    Synthesis of crystalline clopidogrel bisulfate (form-I)
    Lee, Byeong Seok; Park, Jong Sik; Shin, Sang Hun; Lee, Gi Han
IN
PΑ
    Kyungdong Pharmaceutical Co., Ltd., S. Korea
    Repub. Korean Kongkae Taeho Kongbo, 14pp.
SO
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   KR 2008060420
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    120202-66-6P, Clopidogrel bisulfate
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    2008:51825 CAPLUS
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DN
    148:198510
    Method for preparing (+)-(S)-clopidogrel bisulfate crystal form-I with
ΤI
    high melting point
    Li, Changlong; Lou, Kexia; Qin, Jing; Zhang, Da
ΙN
PA
    Zhejiang Jiuzhou Pharmaceutical Co., Ltd., Peop. Rep. China
SO
    Faming Zhuanli Shenqing Gongkai Shuomingshu, 9pp.
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     CN 101100471
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     2007:1028690 CAPLUS
ΑN
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     147:350539
TΤ
     A process for the preparation of polymorph form I of (S)-(+)-clopidogrel
     hydrogen sulfate)
     Garadnay, Sandor; Greiner, Istvan; Neu, Jozsef
IN
     Richter Gedeon Vegyeszeti Gyar Rt., Hung.
PA
     PCT Int. Appl., 36pp.
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     WO 200710001
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     IN 2008KN03932
                                             IN 2008-KN3932
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20081208 NO 2008-4217
NU ZUU8UU4217 A 20081208

KR 2008110795 A 20081219

US 20090093635 A1 20090409

PRAI HU 2006-194 A 20060309

WO 2007-HU21 W 20070308

IT 120202-66-6
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                                                                      20081008
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ΙT
     120202-66-6
     RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses)
         (process for preparation of polymorph form I of
         (S)-(+)-clopidogrel hydrogen sulfate))
L3
     ANSWER 6 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN
AN
     2007:174397 CAPLUS
DN
     146:213027
     Novel process for preparation of clopidogrel bisulfate polymorphic Form I
ΤI
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Yuvraj
PΑ
    Arch Pharmalabs Limited, India
SO
    PCT Int. Appl., 13pp.
    CODEN: PIXXD2
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ΙT
    120202-66-6, Clopidogrel bisulfate
    RL: PEP (Physical, engineering or chemical process); THU (Therapeutic
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        (organic solvents in preparation of clopidogrel bisulfate polymorphic
       Form I)
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L3
    2007:101202 CAPLUS
AN
DN
    148:285078
ΤI
    Synthesis of crystalline forms I of clopidogrel hydrogen sulfate and
    mutual conversion of the crystalline forms
    Pan, Xianhua; Mao, Haifang; Lang, Xihong
ΑIJ
    School of Biotechnology and Food Processing Engineering, Shanghai
CS
    Institute of Technology, Shanghai, 200235, Peop. Rep. China
SO
    Jingxi Huagong (2006), 23(12), 1221-1226
    CODEN: JIHUFJ; ISSN: 1003-5214
PΒ
    Jingxi Huagong Bianjibu
    Journal
DT
LA
    Chinese
    CASREACT 148:285078
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    113665-84-2P, Clopidogrel 120202-66-6DP, Clopidogrel hydrogen
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    sulfate, crystalline form I 120202-66-6DP, Clopidogrel
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    ANSWER 8 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN
L3
    2006:952915 CAPLUS
ΑN
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    145:321964
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Kamath, Ajit; Mali, Subhash; Ranbhan, Kamlesh; Patil, Jotiba; Zunjarrao,

ΤN

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Process for making crystalline Form I of clopidogrel hydrogen sulphate
ТΤ
ΙN
    Sajja, Eswaraiah; Anumula, Raghupathi Reddy; Uppala, Bhaskara Rao Venkata
PΑ
    India
    U.S. Pat. Appl. Publ., 8pp.
SO
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    US 20060205766
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PRAI US 2005-79881
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ΙT
    120202-66-6P
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    (Physical process); SPN (Synthetic preparation); THU (Therapeutic use);
    BIOL (Biological study); PREP (Preparation); PROC (Process); USES (Uses)
        (preparation of crystalline Form I of clopidogrel hydrogen
       sulfate)
    ANSWER 9 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN
L3
ΑN
    2006:837726 CAPLUS
DN
    145:249191
ΤI
    Process for preparing clopidogrel hydrogensulfate of polymorphic crystal
    form I
    Ruzic, Milos; Kotar-Jordan, B.; Smrkolj, Matej; Gerksic, Samo; Vrancic,
ΙN
    Damir; Benedik, Milena; Gricar, Mira
    Krka, Tovarna Zdravil, d.d., Novo Mesto, Slovenia
PΑ
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    Eur. Pat. Appl., 7pp.
    CODEN: EPXXDW
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        (process for preparing clopidogrel hydrogensulfate of polymorphic crystal
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2006:319369 CAPLUS
ΑN
     144:357658
DN
     Rapid resolution process of clopidogrel base and a process for preparation
ΤТ
     of clopidogrel bisulfate polymorph-form I
ΙN
     Deshpande, Manoj Madhukarrao; Tarur, V. R.; Sathe, Dhananjay Govind;
     Mondkar, Harish Kashniath; Sawant, Kamlesh Digambar; Naik, Tushar Anil
PA
     USV Ltd., India
     U.S. Pat. Appl. Publ., 10 pp., Cont.-in-part of U.S. Ser. No. 957,891.
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ΤТ
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         (rapid resolution process of clopidogrel base and process for preparation of
         clopidogrel bisulfate polymorph-form I)
     ANSWER 11 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN
L3
ΑN
     2005:1154559 CAPLUS
     143:427350
DN
     Preparation of clopidogrel hydrogen sulfate polymorphic form I
ΤI
     Mao, Haifang; Qian, Hongguang; Chen, Chen
ΙN
     Krka, Tovarna Zdravil D.D. Novo Mesto, Slovenia
PA
SO
     PCT Int. Appl., 29 pp.
     CODEN: PIXXD2
     Patent
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ANSWER 10 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN

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             ZM, ZW
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             AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,
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     SI 21749
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     NO 2006005321 A
CN 2004-20042004 A
SI 2004-122 A
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                                                                      20061120
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20040421
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RECORDS
PRAI CN 2004-20042004
     CN 2004-10009028 A WO 2005-EP4160 W
              THERE ARE 1 CAPLUS RECORDS THAT CITE THIS RECORD (1 CITINGS)
OSC.G
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RE.CNT 7
              THERE ARE 7 CITED REFERENCES AVAILABLE FOR THIS RECORD
              ALL CITATIONS AVAILABLE IN THE RE FORMAT
     120202-66-6P, Clopidogrel hydrogen sulfate
ΤТ
     RL: PRP (Properties); SPN (Synthetic preparation); THU (Therapeutic use);
     BIOL (Biological study); PREP (Preparation); USES (Uses)
        (preparation of clopidogrel hydrogen sulfate polymorphic form
        I)
L3
     ANSWER 12 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN
ΑN
     2005:120929 CAPLUS
DN
     142:204623
     A novel process for the manufacture of (+)-(s)-clopidogrel bisulfate
ΤI
ΙN
     Jaweed Mukarram, Siddiqui Mohammed; Merwade, Aravind Yekanathsa; Khan,
     Anjum Reyaz
PA
     Wockhardt Limited, India
SO
     PCT Int. Appl., 9 pp.
     CODEN: PIXXD2
DT
     Patent
     English
LA
FAN.CNT 1
     PATENT NO.
                        KIND
                                 DATE APPLICATION NO. DATE
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                         ____
                                 _____
                                             _____
                         A1 20050210 WO 2003-IB3104
     WO 2005012300
PΙ
         W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
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             PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN,
             TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
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CA 2534893 A1 20050210 CA 2003-2534893
AU 2003253120 A1 20050215 AU 2003-253120
EP 1651646 A1 20060503 EP 2003-817742
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        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
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     BR 2003018449 A 20060801 BR 2003-18449
                                                                  20030804
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     JP 2007516934
                              20070628 JP 2005-507351
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     IN 2006MN00088 A
                             20060929 IN 2006-MN88
                                                                 20060124
     US 20060183907
                       A1 20060817 US 2006-564364
                                                                 20060223
    US 7291735 B2 20071106
US 20080051581 A1 20080228
                                          US 2007-896853
                                                                 20070906
     US 7482453
                       B2 20090127
PRAI WO 2003-IB3104 W 20030804
US 2006-564364 A3 20060223
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             ALL CITATIONS AVAILABLE IN THE RE FORMAT
     120202-66-6P
ΤТ
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (novel process for manufacture of clopidogrel bisulfate form-
    ANSWER 13 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN
L3
     2004:470987 CAPLUS
AN
    141:42905
    Crystallization process for the preparation of the crystalline polymorphic
ТΤ
     form I of clopidogrel bisulfate
ΙN
     Piechaczek, Janina; Serafin, Jadwiga; Maruszak, Wioleta; Balicki, Roman;
     Szelejewski, Wieslaw; Cybulski, Marcin; Maciejewski, Grzegorz;
    Wysoczynska, Maria; Glice, Magdalena; Korczak, Katarzyna
    Anpharm Przedsiebiorstwo Farmaceutyczne S.A., Pol.; et al.
PA
SO
    PCT Int. Appl., 23 pp.
    CODEN: PIXXD2
DT
    Patent
LA
    English
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    WO 2004048385
WO 2004048385
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                        A2 20040610
                                          WO 2003-PL130
                        A3 20040805
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             ALL CITATIONS AVAILABLE IN THE RE FORMAT
     120202-66-6P, Clopidogrel bisulfate
     RL: PRP (Properties); SPN (Synthetic preparation); PREP (Preparation)
        (crystallization process for the preparation of the crystalline polymorphic
form
        I of clopidogrel bisulfate)
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ANSWER 14 OF 14 CAPLUS COPYRIGHT 2009 ACS on STN

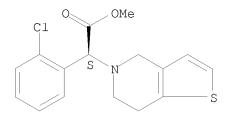
L3

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2004:203837 CAPLUS
ΑN
DN
     140:241063
     Method for the manufacture of crystalline form I of clopidogrel hydrogen
ΤI
     sulfate
     Veverka, Miroslav; Vodny, Stefan; Veverkova, Eva; Hajicek, Josef;
IN
     Stepankova, Hana
PA
     Leciva, A.S., Czech Rep.
SO
     PCT Int. Appl., 18 pp.
     CODEN: PIXXD2
     Patent
DT
     English
LA
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     WO 2004020443
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             GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
             LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM,
             PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN,
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RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
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                               20060119
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PRAI CZ 2002-2906
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OSC.G 5
              THERE ARE 5 CAPLUS RECORDS THAT CITE THIS RECORD (7 CITINGS)
RE.CNT 2
              THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD
              ALL CITATIONS AVAILABLE IN THE RE FORMAT
     120202-66-6P, Clopidogrel hydrogen sulfate
     RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP
     (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC
     (Process)
        (method for the manufacture of crystalline form I of
        clopidogrel hydrogen sulfate)
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120202-66-6 REGISTRY
RN
     Entered STN: 21 Apr 1989
ΕD
     Thieno[3,2-c]pyridine-5(4H)-acetic acid, \alpha-(2-chlorophenyl)-6,7-
CN
     dihydro-, methyl ester, (\alpha S)-, sulfate (1:1) (CA INDEX NAME)
OTHER CA INDEX NAMES:
     Thieno[3,2-c]pyridine-5(4H)-acetic acid, \alpha-(2-chlorophenyl)-6,7-
     dihydro-, methyl ester, (S)-, sulfate (1:1)
OTHER NAMES:
     (S)-(+)-Clopidogrel hydrogensulfate
CN
     (S)-(+)-Methyl (2-chlorophenyl)(6,7-dihydro-4H-thieno[3,2-c]pyrid-5-
     yl)acetate bisulfate
CN
     (S)-(+)-Methyl 2-(2-chlorophenyl)-2-(6,7-dihydro-4H-thieno[3,2-c]pyridin-5-
     yl)acetate hydrogen sulfate
CN
     Clopidogrel bisulfate
CN
     Clopidogrel hemisulfate
CN
     Clopidogrel hydrogen sulfate
CN
     Iscover
CN
     Methyl (S)-(4,5,6,7-\text{tetrahydrothieno}[3,2-c]pyridin-5-yl)(2-
     chlorophenyl)ethanoate hydrogen sulfate
CN
     Plavix
CN
     SR 25990C
FS
     STEREOSEARCH
     C16 H16 C1 N O2 S . H2 O4 S
MF
CI
     COM
SR
     CA
LC
                  ADISINSIGHT, ADISNEWS, AGRICOLA, ANABSTR, BIOSIS, BIOTECHNO,
     STN Files:
       CA, CAPLUS, CASREACT, CBNB, CHEMCATS, CIN, CSCHEM, EMBASE, HSDB*,
       IMSCOSEARCH, IMSDRUGNEWS, IMSPATENTS, IMSPRODUCT, IMSRESEARCH, IPA,
       MEDLINE, PATDPASPC, PROMT, PROUSDDR, PS, SCISEARCH, SYNTHLINE,
       TOXCENTER, USAN, USPAT2, USPATFULL
         (*File contains numerically searchable property data)
     CM
          1
     CRN 113665-84-2
     CMF
         C16 H16 Cl N O2 S
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Absolute stereochemistry. Rotation (+).



CM 2

CRN 7664-93-9 CMF H2 O4 S

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PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT

227 REFERENCES IN FILE CA (1907 TO DATE)
3 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA
232 REFERENCES IN FILE CAPLUS (1907 TO DATE)

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COST IN U.S. DOLLARS

SINCE FILE TOTAL ENTRY SESSION 7.61 7.82

FULL ESTIMATED COST

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http://www.cas.org/infopolicy.html

=> d bib abs 1-7

L2 ANSWER 1 OF 7 CAPLUS COPYRIGHT 2008 ACS on STN AN 2007:174397 CAPLUS

```
Novel process for preparation of clopidogrel bisulfate polymorphic Form I
ΤТ
ΙN
     Kamath, Ajit; Mali, Subhash; Ranbhan, Kamlesh; Patil, Jotiba; Zunjarrao,
     Arch Pharmalabs Limited, India
PA
SO
     PCT Int. Appl., 13pp.
     CODEN: PIXXD2
DT
     Patent
     English
LA
FAN.CNT 1
     PATENT NO.
                        KIND DATE
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PΙ
     WO 2007017886
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             GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ,
             LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA,
             NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK,
             SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU,
             ZA, ZM, ZW
         RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
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             KG, KZ, MD, RU, TJ, TM
PRAI WO 2005-IN287
                                 20050811
     Disclosed herein is an efficient and cost-effective process for preparation of
     stable (S)-(+)-clopidogrel polymorphic Form I without
     affecting the chiral purity by dissolving/suspending the
     (S)-(+)-clopidogrel bisulfate Form II in first organic
     solvent and precipitating using second organic solvent.
                                                                The process is
carried out
     at room temperature resulting in good yields and high purity. For example, 100
     g of (S)-(+)-clopidogrel bisulfate Form II was
     dissolved in 400 mL of methanol at room temperature, methanol was distilled,
the
     residue obtained was seeded with 2.2 g of (S)-(+)-clopidogrel bisulfate
     Form I and allowed to stir for 1 h. N-Bu acetate (800
     mL) was added at room temperature to precipitate the solid. The solid was
filtered,
     washed with Bu acetate and dried at room temperature to give 96.0 g of
     (S)-(+)-clopidogrel bisulfate Form I.
RE.CNT 2
              THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD
              ALL CITATIONS AVAILABLE IN THE RE FORMAT
     ANSWER 2 OF 7 CAPLUS COPYRIGHT 2008 ACS on STN
L2
ΑN
     2007:101202 CAPLUS
     148:285078
DN
     Synthesis of crystalline forms I of clopidogrel hydrogen sulfate and
ΤI
     mutual conversion of the crystalline forms
     Pan, Xianhua; Mao, Haifang; Lang, Xihong
ΑU
     School of Biotechnology and Food Processing Engineering, Shanghai
CS
     Institute of Technology, Shanghai, 200235, Peop. Rep. China
     Jingxi Huagong (2006), 23(12), 1221-1226
SO
     CODEN: JIHUFJ; ISSN: 1003-5214
PΒ
     Jingxi Huagong Bianjibu
DT
     Journal
LA
     Chinese
AΒ
     A synthetic method for the production of crystalline form I of
     clopidogrel hydrogen sulfate (I) was improved. With 3-pentanone as
     solvent, a reaction at -10 to -16^{\circ} for 10-16 h, gave I in 80%
```

146:213027

DN

I and crystalline form II of clopidogrel (II) was also developed. I and II were characterized by m.p., FTIR spectrometry and x-ray powder diffraction. ANSWER 3 OF 7 CAPLUS COPYRIGHT 2008 ACS on STN 2006:193972 CAPLUS 144:260838 Novel process for preparation of clopidogrel bisulfate polymorph Sawant, Kamlesh Digambar; Tarur, Venkatasubramanian R.; Sathe, Dhananjay India U.S. Pat. Appl. Publ., 7 pp. CODEN: USXXCO Patent English FAN.CNT 2 APPLICATION NO. PATENT NO. KIND DATE DATE ____ _____ _____ _____ US 20060047121 A1 20060302 A 20070427 US 2004-957891 20041004 IN 2004MU00945 A 2007012.
US 20060074242 A1 20060406
IN 2004-MU945 A 20040901
US 2004-957891 A2 20041004
WO 2005-IN48 A 20050215 IN 2004MU00945 IN 2004-MU945 20040901 US 2005-149646 20050610 PRAI IN 2004-MU945 A process for making clopidogrel bisulfate Form I which comprises dissolving clopidogrel bisulfate Form II in a solubilizing solvent at room temperature to form a solution; adding an anti-solvent to the the solution till turbid; stirring the turbid solution; collecting the precipitated solid and drying the final solid product, form I. ANSWER 4 OF 7 CAPLUS COPYRIGHT 2008 ACS on STN 2005:612253 CAPLUS 143:139168 Processes for preparation of different forms of (S)-(+)-clopidogrel bisulfate Lohray, Braj Bhushan; Lohray, Vidya Bhushan; Pandey, Bipin; Dave, Mayank Ghanshyambhai; Dholakia, Parind Narendra Cadila Healthcare Limited, India PCT Int. Appl., 25 pp. CODEN: PIXXD2 Patent English FAN.CNT 1 KIND DATE APPLICATION NO. DATE PATENT NO. ____ ______ WO 2005063708 A2 WO 2004-IN341 20041102 20050714 A3 20051006 WO 2005063708

AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR,

20060106 IN 2003-MU1154

20031103

yield. A method for the mutual conversion of the crystalline form

L2AN

DN

ΤI

IN

PΑ

SO

DT

LA

PΤ

AΒ

L2

AN

DN ΤI

PASO

DT

LA

PΙ

NE, SN, TD, TG

IN 2003MU01154

A

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IN 2003MU01217 A
                                                              20031125
                             20060106 IN 2003-MU1217
    CA 2544443
                           20050714 CA 2004-2544443
20060719 EP 2004-820865
                      A1
                                                              20041102
    EP 1680430
                       A2
                                                              20041102
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    NO 2006002062
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    KR 2007006679
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                      A
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    US 20070082924
                      A1 20070412
                                       US 2006-577940
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PRAI IN 2003-MU1154
                      А
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    IN 2003-MU1217
                             20031125
                      Α
    WO 2004-IN341
                       W
                            20041102
```

- AB The invention provides improved processes for the preparation of hydrated form of (S)-(+)-clopidogrel bisulfate as well as improved processes for the preparation of Form-I and Form-II of
 - (S)-(+)-clopidogrel bisulfate. (S)-(+)-clopidogrel was dissolved in MeOH and treated with sulfuric acid to give a hydrated amorphous form.
- L2 ANSWER 5 OF 7 CAPLUS COPYRIGHT 2008 ACS on STN
- AN 2004:894728 CAPLUS
- DN 142:204399
- TI Qualitative and quantitative analysis of clopidogrel bisulphate polymorphs
- AU Koradia, Vishal; Chawla, Garima; Bansal, Arvind K.
- CS Department of Pharmaceutical Technology (Formulations), National Institute of Pharmaceutical Education and Research (NIPER), Punjab, 160 062, India
- SO Acta Pharmaceutica (Zagreb, Croatia) (2004), 54(3), 193-204 CODEN: ACPHEE; ISSN: 1330-0075
- PB Croatian Pharmaceutical Society
- DT Journal
- LA English
- AB This study deals with characterization and quantification of form I and form II of clopidogrel bisulfate (CLP), a selective and irreversible inhibitor of ADP-induced platelet aggregation. Thermal (DSC, TGA, HSM), crystallog. (XRD) and spectroscopic (FTIR) methods were used for characterization. After characterization of active pharmaceutical ingredient (API), these techniques were further used for identification of the polymorphic form present in three marketed formulations (tablets). FTIR method was successfully developed and validated for the quantification of form I in polymorph mixts.
- RE.CNT 21 THERE ARE 21 CITED REFERENCES AVAILABLE FOR THIS RECORD ALL CITATIONS AVAILABLE IN THE RE FORMAT
- L2 ANSWER 6 OF 7 CAPLUS COPYRIGHT 2008 ACS on STN
- AN 2003:950061 CAPLUS
- DN 140:8764
- TI Polymorphs of clopidogrel hydrogen sulfate
- IN Lifshitz-Liron, Revital; Kovalevski-Ishai, Eti; Wizel, Shlomit;
 Avhar-Maydan, Sharon; Lidor-Hadas, Rami
- PA Teva Pharmaceutical Industries, Ltd., Israel
- SO U.S. Pat. Appl. Publ., 31 pp., Cont.-in-part of U.S. Ser. No. 74,409. CODEN: USXXCO
- DT Patent
- LA English
- FAN.CNT 3

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	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
Р	I US 20030225129	A1	20031204	US 2003-339008	20030108
	US 7074928	В2	20060711		
	US 20030114479	A1	20030619	US 2002-74409	20020212
	US 6767913	B2	20040727		

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WO 2003051362
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                           Α2
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     WO 2003051362
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             GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
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             CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
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     US 2002-359157P
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     WO 2002-US40679
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     US 2001-342440P
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     US 2001-342351P
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     Provided are new crystalline Forms III, IV, V and VI of clopidogrel hydrogen
AΒ
     sulfate and the amorphous form of clopidogrel hydrogen sulfate, as well as
     their pharmaceutical compns., and method of treatments with such compns.
     Also provided are novel processes for the preparation of clopidogrel hydrogen
     sulfate Form I, Form II, Form III,
     Form IV, Form V, Form VI and amorphous form. Clopidogrel base (4.27 \ \mathrm{g})
     was dissolved in Me Et ketone (MEK) (33.7 mL). Eighty percent aqueous H2SO4
     (1.03 \text{ mL}) was added to the solution at 20^{\circ}. The reaction mixture was
     heated to reflux temperature for 2 h and then the solution was cooled to room
temperature
     and stirred at this temperature for addnl. 67 h during which a precipitate was
formed.
     The white solid was collected by filtration, washed with MEK and dried at
     50° in a vacuum oven for 24 h to obtain 4.59 g (82%) of clopidogrel
     hydrogen sulfate crystal Form II.
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     ANSWER 7 OF 7 CAPLUS COPYRIGHT 2008 ACS on STN
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     Polymorphs of clopidogrel hydrogen sulfate
ΤI
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             GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH,
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AB Provided are new crystalline Forms III, IV, V and VI of clopidogrel hydrogen sulfate and the amorphous form of clopidogrel hydrogen sulfate, as well as their pharmaceutical compns. for inhibiting platelet aggregation. Also provided are novel processes for preparation of clopidogrel hydrogen sulfate Form I, Form III, Form IV,

Form V, Form VI and amorphous form. For example, $5.31~\rm g$ of clopidogrel base was dissolved in $41.9~\rm mL$ of Et acetate, and $1.29~\rm mL$ of 80% aqueous $\rm H2SO4~\rm was$ added. The reaction mixture was heated and a massive precipitate was formed;

the solution was cooled to room temperature, and white solid was collected by filtration, washed with Et acetate and dried to obtain $4.60~\mathrm{g}$ (66%) clopidogrel hydrogen sulfate Form II.